



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2530

Job Sheet 179748



Part No: D2530

Job Qty: 12 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Large Fab-7		
100	Large Fab	12 pcs		7/18/18	0.12	2.33	Large Fab 8		
110	QC	12 pcs		7/18/18	0.00	0.00	QC5		
120	Large Fab	12 pcs		7/18/18	0.00	4.80	Large Fab 1		
130	QC	12 pcs		7/18/18	0.00	0.00	QC9		
140	QC	12 pcs		7/18/18	0.00	0.00	QC5		
150	Powdercoat	12 pcs		7/18/18	0.00	0.45	Powdercoat4		
160	QC	12 pcs		7/18/18	0.00	0.00	QC3		
170	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3		
180	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: 11:00 FINISH TIME: 11:40 21.000 M 13870

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	34.9740 ft (2.9145 ea)	90-Start up Operation	5079582
D2534	Lock Plate	24 Ea (2 ea)	120-Large Fab	5068412

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	35	161	0
120-Large Fab	D2534	24	46	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 7:50 AM Dart.lajeunesse.marie

~~5079582 - 6 - 220.28" - 18.356 (3.05 each)~~
5079582 - 6 - 220.28" - 18.356 (3.05 each)

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																							
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																					
Description Work Order Deviation			Disposition																																																						
1270 Aberdeen Street Hewlettbury, OH 464 1K7 TEL: 1 513 632-8200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/17/18 Container No: S092550 Part: D2530 Job No: 179748 Serial No/Batch: S092550 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																						
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width: 15%;">Environment</td> <td>☐</td> <td style="width: 15%;">No Re-verification</td> <td>☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Setup</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> </table>						Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
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Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐																																																					
OTHER : _____																																																									